

For part numbers

821970

821970DG

821475

821530

821970-R107

821970DG-R107

821970BG

821970-R107-BG

Safety Considerations

When working on a vehicle roof, pay full attention to your own safety.

When handling the toughened glass top, avoid accidental damage.

Fitting Instructions

1. Open hatch to expose allen head handle bolts.
2. Remove 4 bolts holding handles to main frame and remove glass with handles attached.
3. Do not loosen/tighten small glass to handle bolts.
4. Cut roof aperture to frame size +8mm length/width tolerance.
5. Always fit hatch with handles to front and rear of vehicle.
6. If using mechanical fixings, drill main frame accordingly to take fixing bolts.
7. Apply bead of Stedflex polyurethane adhesive/sealant to underneath of main frame before fitting.
8. Install main frame, ensuring weld joints are at rear of vehicle.
9. Apply finishing bead of Stedflex externally at joint of external frame to vehicle roof.
10. Re-install glass and handles, ensuring glass seal joint is at rear of vehicle.
11. Tighten four handle to frame bolts to a torque of 30 ft/lbs (40Nm).
12. Install trim frame
13. Open/close hatch to check operation.

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