

For part numbers

821970

821970DG

821475

821530

821970-R107

821970DG-R107

821970BG

821970-R107-BG

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- i. Open hatch using front and rear handles.
  - ii. Remove four Allen head stay bolts from main frame, and bushes. These bolts are located at end of extension arms, inside vehicle.
  - iii. Lift off handle and glass assembly and carefully manoeuvre through aperture of frame to bring inside vehicle.
  - iv. Tap lip seal carefully on to edge of glass, using rubber mallet (or similar soft tool). Seal joint must be at rear of hatch; start to fit seal midway along glass on side where a handle is fitted. Trim seal to length to make finished joint.
  - v. Re-install glass and handle assembly in reverse order to point i, ii, iii above, ensuring lip seal joint is at rear.

**Note:** The undertaking of this task, by a third party, does not risk invalidating the product warranty.

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SQG002 – Installation Guide – Retrofit Glass Mounted Lip Seal – V1, April 2017